

## ABSTRACT

Step portions (5a, 5b) with an L-shaped section each having a vertical restriction surface (6) and a horizontal engagement surface (7) are provided on both sides of the main body portion (2) of a tool (1). On one side of a holding portion (11) placing and holding a mounted tool (1) to be exchanged, a first engagement member (13) having a first engagement projection piece (12) opposing the engagement surface (7) of one (5a) of the step portions and having an end surface (12a) in abutment against the restriction surface (6) is provided. On the other side of the holding portion (11), a second engagement member (15) having a second engagement projection piece (14) having its intermediate part opposed to the engagement surface (7) of the other (5b) of the step portions and end surfaces (14a) on both sides in abutment against the outer periphery of the main body portion (2) on both sides thereof is provided. The first and second engagement members (13, 15) are movable between an engagement position and a withdrawal position with respect to the step portions (5a, 5b).